# LEVEIMASTER dual pump level control

## The LevelMASTER controller provides level control for single or dual pump operations via floats or probes.

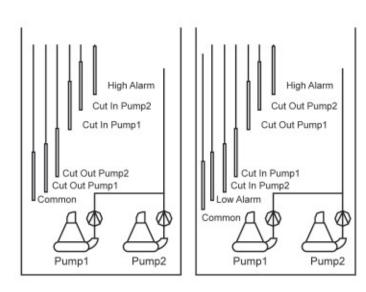
Featuring simple 'flick of a switch' operation, the LevelMASTER controller is without doubt the most intelligent, easy-to-use level controller available. It applies advanced technology specifically designed for sump pumping and tank applications. With it, users can alternate between resistive level probes and float switches as well as emptying and filling operations instantly.

#### Features include:

- System status via Pilot Light display
- Suitable for use with any type of pump
- Adjustable delay timers for on and off conditions which maintain operation in turbulent water
- Adjustable sensitivity for use with varying water conditions
- Selectable operation via probes or floats
- Selectable fill or drain application
- Level indication via LED's on the LR6 Level Relay

# **System Operation**

The LevelMASTER controller can be customised to suit specific applications via a range of adjustable settings and options.



Sump / Tank Empty Application

**Tank Fill Application** 



# Other benefits include:

- Dual duty / duty standby operation
- Adjustable start & stop delays for correct operation, reduced pump cycling and ignoring water turbulence
- Adjustable sensitivity levels to ensure correct operation for sump and bore hole applications as well as varying water conditions and long cable runs
- Automatic rotation of lead / duty pump to equalize hours run per pump
- Dual tank operation
- Depth indicator lights
- Telemetry outputs for pump start/stop, system fault and any pump run
- Selectable options for additional pump protection and external communications
- Standard switchboard IP65 with inner door
- Suitable for a wide range of power supplies
- Customised switchboard options to suit application
- Unique design allows the control cables to run parallel with the motor cable without induction effects

# **Applications**

#### Market

- Waste water / sewage
- Mechanical services
- Hydraulic services
- Industrial/process
- **Control Applications**
- Level probe or float operation
- Tank filling / draining
  - Sump drainingSewage pump stations



#### Setting Range Operation mode selector Fill or empty Input type selector Probe or float Low level input Alarm or fault Pump I cut in Start level pump 1 Pump 2 cut in Start level pump 2 Pump I cut out Stop level pump I Pump 2 cut out Stop level pump 2 High level input Alarm or fault Cut in delay 0 to 250 seconds 0 to 250 seconds Cut out delay Sensity adjustment 0 - 9 / 0 - 100k ohms

# **System Protection**

The LevelMASTER offers a range of advanced protection facilities, designed to ensure all pumps remain operational and avoid downtime.

## Other features include:

- Dual duty/duty standby operation
- Low level and high level protection with selectable shutdown options
- Random starts selection to eliminate scum build-up within the supply tank
- Pump run and fault indication lights
- Ability to rotate pump use on each start-up to help maintain equalled running hours while ensuring all pumps remain operational
- Adjustable delay timers for on and off conditions which maintain operation in turbulent water (ignoring water bounce)
- Standard external flashing light
- Dual pump lead lag operation.
  Pump I and Pump 2 alternate for lead and lag operation. If the lead pump cannot keep up with the inflow then the lag pump will start to assist the lead pump.
- Dual pump duty/standby operation. Pump I and Pump 2 alternate for lead operation. If the lead pump fails then the second pump takes over
- 4 x programmable selector switches to allow system customisation

Specifications	
ltem	Description
System power supply options	Single phase 240 VAC 50-60Hz, 110VAC 50-60Hz Three phase 415VAC 50-60Hz 24 VDC or VAC
Control power supply options	to 35 VDC   2 to 24 VAC   85 to 265 VAC
EMC/EMI filtering	Designed to minimize conducted and radiated emissions
Output relays	6 x 3 amp fixed operation with selectable control voltage 4 x fixed operation with voltage free contacts
Switched inputs	6 x switched conductive sensing IOV
Operating temperature	0 to 60 deg C non-condensing
Enclosure protection	IP65 - NEMA 12 tamperproof

Product performance, specifications or design may change without notice.

Your local stockist

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